

Product features

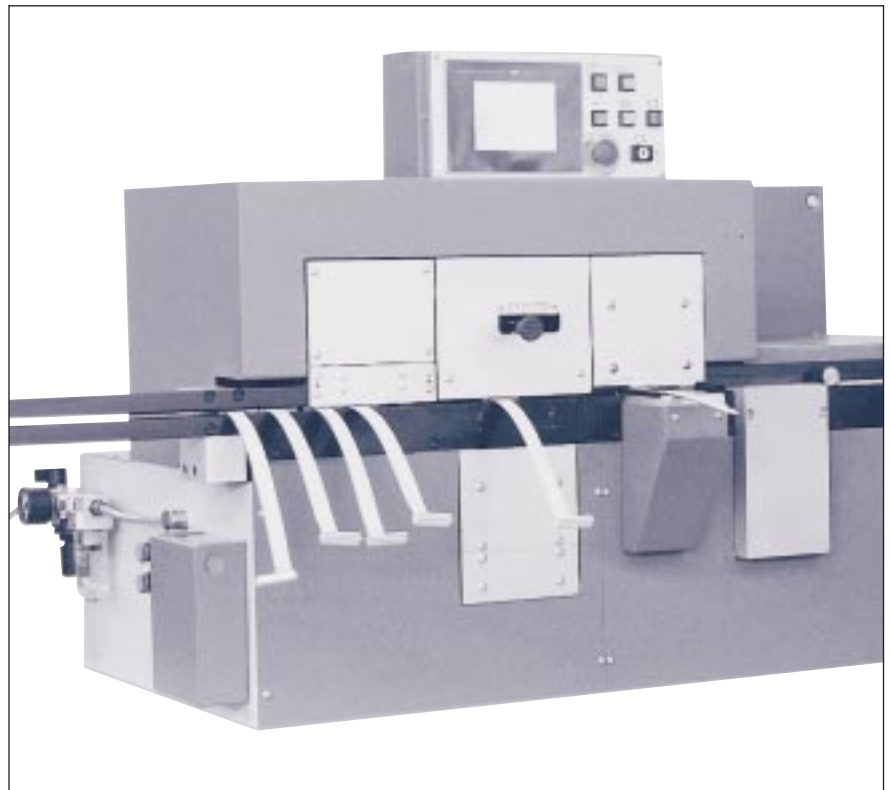
- Easy to use touch screen
- Suitable for small and medium-sized batches
- Semi-automatic product feed
- Selective cutting of polarising ribs
- Cover closing device

Technical features

- Control system: Siemens PLC
- Operation: touch screen
- Noise level: < 75 d(B)A
- Dimensions: Length = 1185 mm
Width = 1130 mm
Height = 885 mm
- Electrical supply: 230 V AC - 50 Hz
- Compressed air supply:
500-800 kPa
- Weight: 155 kg

AMP products which can be processed

- AMP DUOPLUG 2.5 in conjunction
with ribbon cable



Before the start of the production the cable assembly which is to be produced must be programmed. All relevant data is entered via the touch screen: pin number or connector, cavities to be terminated and coding ribs to be cut. After the data input is completed the production may begin.

After pushing a filled tray into the feed station the connector feed is unlocked. The connectors are pushed by the spring-loaded pusher into the transit position of the feed system. After pressing the "connector feed to first terminating position-key", the first cavity is positioned under the insertion ram.

The green indicating light signals the operator that he can now insert a ribbon cable. After termination of the cable the connector is transferred to the next position, where the coding ribs are cut. A lid closing station separates the lids from the housings and places them in position.

When the magazine is empty a red light indicates that either the tray must be pushed forward to the next position or the "Production/Idling" key must be pressed.

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Wherever you are in the world -from the very first day that AMP products go into your manufacturing process, AMP is on hand to ensure the smooth installation and running of our application equipment. AMP field service engineers will be on site to set up

machinery, and train the customer's personnel in its use. In the case of fully automated machinery, AMP engineers will perform regular checks to ensure trouble free running. Any problems in production are quickly addressed. This concept increases productivity & output.

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