

Defective Crimp Cut Terminator (DCC) and Carrier Scrap Chopper (CSC) for AMP 3K/40 or AMP 5K/40 Terminators

Fast Facts

- When the SLE detects a bad crimps, the DCC unit will cut off the defective terminals so that a bad crimp will never leave the machine
- Wire will be cut close to the terminal
- All DCC units will have Carrier Scrap Chopper (CSC)
- The DCC and/or CSC units will be easily hinged out of the way to allow easy access to change applicators
- The use of DCC will provide more consistent wire placement accuracy capability due to the use of the grip jaws, compared to hand placing the wire in a terminator
- The DCC and CSC will provide a scrap collection bin
- The DCC will work with 32-12 AWG
- Works with Side- and End-Feed HDM Style Applicators

The DCC is equipped on either the AMP 3K/40 or AMP 5K/40 Terminators. The terminator will cycle and an SLE Force Monitor will determine if the crimp is good or bad. If the crimp is good, the grippers will open to allow the operator to remove the wire. If the crimp is bad, the gripper will transfer to the side and a set of blades will cut off the bad terminal. The grippers will then transfer back to the load position and open so the operator can remove the wire.

Part Numbers	Description
1804150-5	AMP 3K DCC Terminator with SLE, with CSC
1804150-6	AMP 5K DCC Terminator with SLE, with CSC
1804140-1	AMP 3K with CSC
1804140-2	AMP 5K with CSC